CITIZEN

AUTO-CUTTER UNIT INSTALLATION GUIDE
CL-S700 Series Model JN98901/JN98911

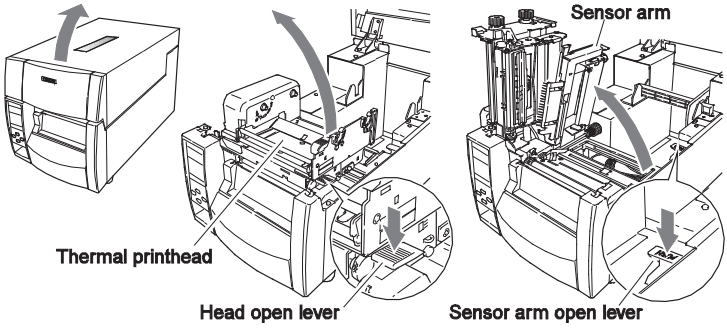
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⚠Caution

This guide is provided for use by service representatives. Service representatives install the auto-cutter unit, so notify the supplier who sold it to you.

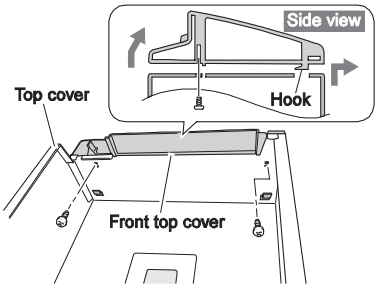
(1) Check to make sure that the printer's power switch is turned off then disconnect the power cord.

(2) Open the top cover and lift the thermal printhead and sensor arm.

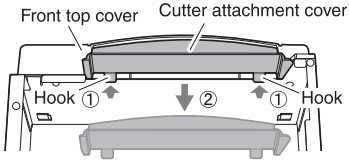


(3) For CL-S700I / II, remove the front top cover from the top cover. (2 screws)
Proceed to step 4.

Note	There is a hook on the front top cover. Be careful not to bend the hook while removing the front top cover from the top cover.

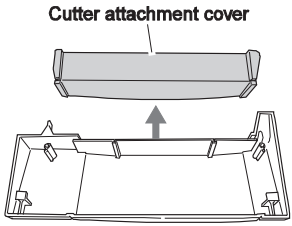


For CL-S700III, remove the cutter attachment cover directly from the front top cover.
Slide the cutter attachment cover downwards while pulling the two hooks toward you.
Proceed to step 5.

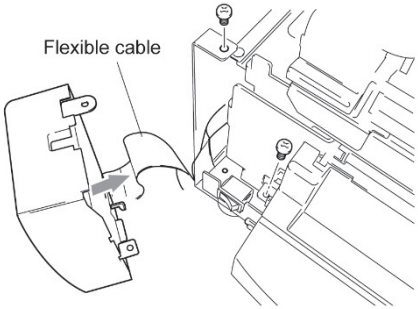


(4) Remove the cutter attachment cover from the front top cover that you have removed.

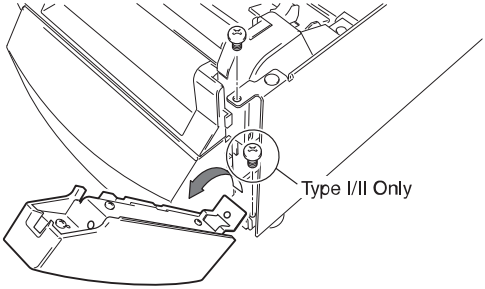
Note The cutter attachment cutter that you have removed is used to remove the auto-cutter unit, so store it carefully.



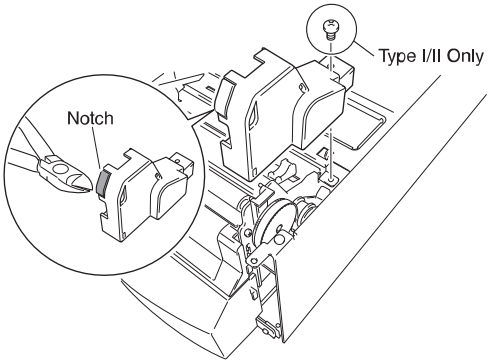
(5) Remove the operation panel on the front of the printer. (2 screws)
When doing this, remove the flexible cable that is connected to the operation panel.



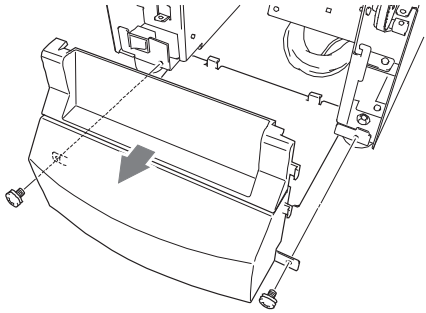
(6) Remove the front right cover on the front of the printer.
(Type I / II: 2 screws,
Type III: 1 screw)



(7) Remove the pulley cover (black) that is on the right front part of the printer. (Type I/II: 1 screw)
Using nippers, cut out the notch on the pulley cover that you have removed.

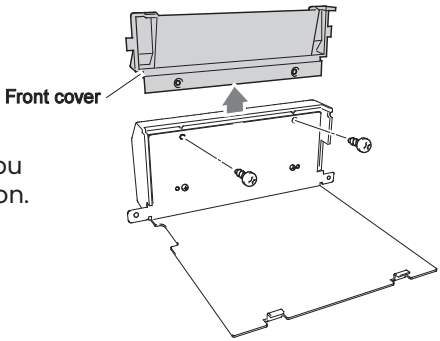


(8) Remove the front center cover.
(2 screws)



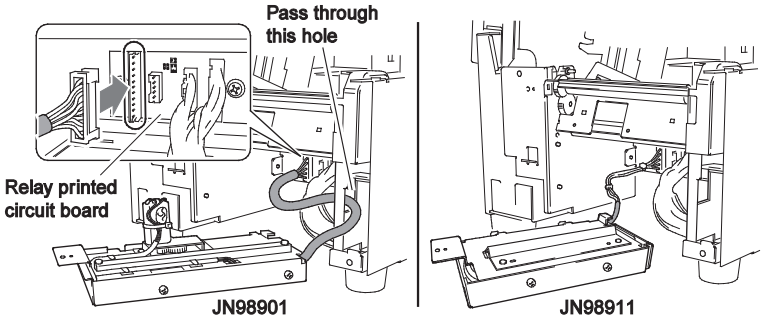
(9) Remove the front cover from the front center cover that you have removed.
(2 screws)

Note The front cover that you have removed is used when the auto-cutter unit has been removed, so store it carefully.



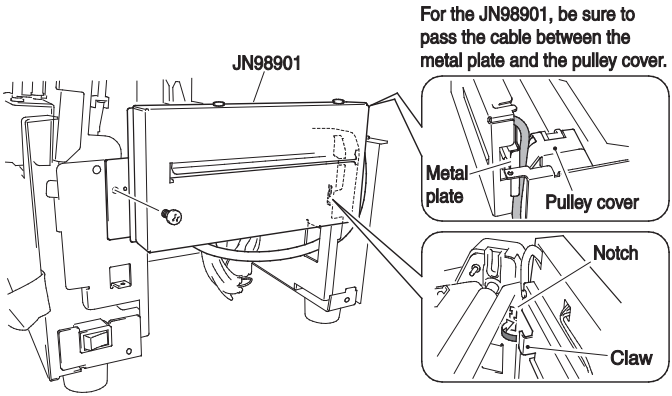
(10) Attach the pulley cover (black) that you removed at step 7 in its original position.

(11) Connect the connector of the auto-cutter unit to the relay printed circuit board as shown in the figure. For JN98901, pass the cord through the hole on the right side of the printer housing.



Note It you pass the connector through in the wrong insertion direction, it cannot be connected. Insert it after checking the direction of the connector (1 pin on the bottom).

(12) Insert the claw on the right side of the auto-cutter unit into the notch on the printer, then fix it in place with the attached screw (1).



(13) Attach the front center cover from step 9 in its original position. (2 screws)

(14) Attach the front right cover removed at step 6 in its original position. (2 screws)

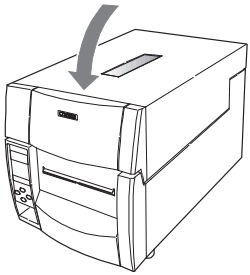
(15) Attach the operation panel removed at step 5 in its original position. (3 screws)

Note Be sure to connect the flexible cable that you disconnected as it was formerly connected. The blue side of the tip is upwards.

(16) For CL-S700 I / II, attach the front top cover from step 4 in its original position. (2 screws)

(17) Close the top cover.

(18) Connect the power cord and turn on the power switch on the printer.



Note

Removing the auto-cutter unit

To remove the auto-cutter unit from the printer, follow the installation steps in reverse order. If the screws that fasten the auto-cutter unit are removed, the unit may fall from the printer, so hold the auto-cutter unit with your hand while loosening the fastening screws.